

Valorisation of agroindustrial residues acid hydrolyzates as carbon sources for ethanol production by native yeast strains with different fermentative capabilities

Valorización de hidrolizados ácidos de residuos agroindustriales como fuente de carbono para la producción de etanol por levaduras nativas con capacidades fermentativas diferentes

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ABSTRACT

A profitable, second-generation (2G) bioethanol production process requires the use of the maximum amount of sugars present in the lignocellulosic biomass; among them are those obtained from hemicellulose hydrolysis. An alternative is the search and kinetic characterization of yeasts capable of fermenting xylose to ethanol. In this study, 161 yeasts were isolated from agroindustrial residues, and selected according to best growth in glucose and xylose. Five strains belonging to the genera *Candida* (*C. intermedia* and *C. parapsilosis*), and *Wickerhamomyces* (*W. anomalus*) were molecularly identified. The kinetic parameters indicate that *C. intermedia* CBE002 had the best biomass yield in glucose and xylose (0.21 and 0.35 g/g of substrate), maximum specific growth rate (0.15 and 0.12 h⁻¹) and metabolized both sugars simultaneously, desirable characteristics and rarely found together in other yeasts. Bioethanol production was made possible by *C. intermedia* (CBE002) from acid hydrolysates of corn stover and mango residues, with yields of 0.31 and 0.26 g/g of substrate, respectively. From the results obtained, this yeast is an attractive candidate to be used in bioethanol 2G production, and to take advantage of the large amount of agroindustrial residues available.

Keywords: corn stover, mango residue, hemicellulose, pentose fermenting yeast, bioethanol.

RESUMEN

Un proceso de producción de bioetanol de segunda generación (2G) rentable, requiere el uso del máximo número de azúcares presentes en la biomasa lignocelulósica, como son los obtenidos por hidrólisis de hemicelulosa; para obtenerlo, una alternativa es encontrar levaduras capaces de fermentar eficientemente xilosa a etanol. En el presente trabajo se realizó el aislamiento de 161 levaduras a partir de residuos agroindustriales, se evaluó su capacidad de crecimiento en glucosa y xilosa. Se seleccionaron e identificaron molecularmente cinco de estas cepas pertenecientes a los géneros *Candida* (*C. intermedia*, *C. parapsilosis*) y *Wickerhamomyces*

(*W. anomalus*). Los parámetros cinéticos demostraron que *C. intermedia* CBE002 obtuvo el mejor rendimiento de biomasa en glucosa y xilosa (0.21 y 0.35 g/g), la máxima velocidad específica de crecimiento (0.15 y 0.12 h⁻¹) y fue capaz de metabolizar ambos azúcares simultáneamente, característica deseable y poco encontrada en otras levaduras. Fue posible la producción de bioetanol por *C. intermedia* CBE002 a partir de hidrolizados ácidos de rastrojo de maíz y residuos de mango, con rendimientos de 0.31 y 0.26 g/g de sustrato, respectivamente. Por lo anterior, esta levadura es atractiva para ser empleada en la producción de bioetanol 2G y aprovechar la gran cantidad de residuos agroindustriales disponibles.

Palabras clave: rastrojo de maíz, residuos de mango, hemicelulosa, levaduras fermentadoras de pentosas, bioetanol.

INTRODUCTION

The growing demand for energy, the depletion of fossil fuel sources, and global warming are some of the factors which have led to the search of renewable sources of energy. This is the case for biofuels such as bioethanol and biodiesel, used for transportation and derived from biological materials such as sugars, crops, vegetable oils, grain starch, lignocellulosic materials, and organic residues (Pandiyani *et al.*, 2019). The possibility of producing bioethanol from lignocellulosic materials has been studied for more than half a century. It can be obtained from lignocellulosic biomass such as agricultural wastes, soft woods, hard woods, cellulose wastes, industrial by-products, and forest wastes (Chandel and Singh, 2011; Viikari *et al.*, 2012). For instance, agricultural residues are raw materials that can be obtained on a large scale (Miret *et al.*, 2016). Within these, straws is the largest primary agricultural residue that is generated after the harvest and processing of cereal grains such as maize, rice, wheat, barley, among others, and represents about 90 % of the plant, making them an attractive and low-cost raw material (Ghosh *et al.*, 2017; Ge *et al.*, 2017; Tian *et al.*, 2018). Due to the abundance of this biomass; its renewable nature, and the fact that it is not competing with food production make second-generation bioethanol a sustainable alternative to fossil fuels (Chandel *et al.*, 2018).

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The most promising characteristic of plant biomass is its high polysaccharide content, about 75 %, which is a valuable source of fermentable sugars. Bioethanol can be obtained from the structural portion of biomass, mostly cellulose (40-60 %) and hemicellulose (20-40 %) (Prasad *et al.*, 2015; Kaltschmitt, 2018). The process of bioethanol production from lignocellulosic biomass requires five sequential steps: pretreatment, enzymatic hydrolysis, fermentation, product separation, and purification (Mosier *et al.*, 2005).

From the degradation of lignocellulosic biomass, whether through physical, chemical, or enzymatic pretreatments, it is possible to obtain simple sugars, mostly glucose and xylose, which can be fermented by a large variety of microorganisms to produce bioethanol (Rastogi and Shrivastava, 2017). *Saccharomyces cerevisiae* is the most widely used yeast on industry, and the most promising for lignocellulosic bioethanol production, due to its great ability to ferment glucose, its high tolerance to ethanol, and its resistance to inhibitors present in lignocellulosic hydrolysates (Murua *et al.*, 2016). However, *S. cerevisiae* is only able to metabolize six-carbon sugars such as glucose, but not five-carbon sugars such as xylose. Both types of sugars are obtained in lignocellulosic hydrolysates after acid hydrolysis of hemicellulose (Van Vleet and Jeffries, 2009; Cai *et al.*, 2012).

Xylose represents about 20-30 % of the lignocellulosic material. In order to carry out an efficient conversion of lignocellulosic biomass into bioethanol, the use of pentoses released from hemicellulose hydrolysis is of utmost importance. In nature, there are about 100 types of microorganisms that can metabolize this substrate (Ge *et al.*, 2017; Martins *et al.*, 2018). Yeasts from the *Candida*, *Pichia*, and *Pachysolen* genera are able to ferment xylose into ethanol, whether aerobically or anaerobically. These yeasts require oxygen for their growth and are able of producing ethanol in significant glucose concentrations (Rastogi and Shrivastava, 2017).

Currently, microbial transformation of pentoses has been recognized as one of the main research challenges for second-generation bioethanol production technology. Multiple sugars such as xylose, arabinose, galactose, mannose, and glucose are released from hemicellulose degradation in the presence of ferulic and acetic acids. There are several wild strains such as *Pachysolen tannophilus*, *Pichia stipitis*, *C. tropicalis*, and *C. shehatae* that are unable to ferment five- and six-carbon sugars simultaneously. Another challenge is to find yeasts that are tolerant to the various disintegration products generated from thermal and chemical lignocellulosic biomass pre-treatments, which are limiting factors in the fermentation process (Selim *et al.*, 2018). Martins *et al.* (2018) conducted a search for yeasts capable of fermenting synthetic xylose into ethanol, finding the *C. tropicalis* S4 strain which metabolizes 56 g/L of synthetic xylose to produce 6 g/L of ethanol. In addition, yeasts of the *Candida* and *Wickerhamomyces* genera are able to ferment sugars obtained from hydrolysis of pretreated sugarcane bagasse by steam explosion into ethanol; however, the strains show a preference for glucose, by consuming it almost entirely, but not for other

sugars present in the hydrolysate (Bazoti *et al.*, 2017). Similarly, *Pichia kudriavzevii* 2-KLP1 yeast is able to metabolize sugars obtained from the acid hydrolysate of agroindustrial residues such as wheat bran, sugarcane bagasse, rice husk, and sawdust (Elahi and Rehman, 2018).

On the other hand, although yeasts capable of fermenting xylose do not reach the ethanol production levels required for industrial application, they could support future studies on genetic modification of microorganism, mainly on *S. cerevisiae*. The search and characterization of genes involved in xylose metabolic routes, may enable this yeast species to simultaneously metabolize glucose and xylose (Novy *et al.*, 2014; Moysés *et al.*, 2016; Kobayashi *et al.*, 2018). In addition, another current trend is the search for microorganisms that can use pentoses to produce alternative compounds with a high added value in bio-refinery systems of lignocellulosic materials, such as xylitol (Santana *et al.*, 2018), organic acids (Novy *et al.*, 2018), and isobutanol (Lange *et al.*, 2017), among others.

Due to the importance on pentose usage obtained from lignocellulosic biomass degradation, the main objective of the present work is the isolation of yeasts capable to metabolize five-carbon sugars, mostly xylose. In addition, we evaluated the metabolic capacity of isolated yeast to utilize xylose obtained from the chemical degradation of agroindustrial residues (corn stover, wheat straw, and mango residues) for second-generation bioethanol production from these lignocellulosic substrates.

MATERIALS AND METHODS

Material

The raw material used in this work was sugarcane molasses, pineapple peel, mango residues (peels and seeds), corn stover and wheat straw collected from Guasave, Sinaloa, Mexico and stored at room temperature. The raw material was cut into small strips (2-10 mm in length) and stored at 4 °C until further utilization. All chemicals were reagent grade and purchased from Sigma-Aldrich (Saint Louis, USA).

Isolation and morphological identification of yeasts

Yeast strains were isolated from 150 mL natural sources (sugarcane molasses, pineapple peel and mango residues) supplemented with 1 g/L (NH₄)₂SO₄ and 90 mg/L ampicillin; the pH was adjusted to 4.5 using orthophosphoric acid (10% v/v). The culture was incubated for 24 h at 30 °C, on an orbital shaker at 150 rpm. Samples were serially diluted and plated onto agar plates composed of (g/L): glucose as carbon source (10), agar (10), and yeast extract (1). Petri dishes were incubated at 30 °C for 24 h and pure cultures were spread on slanted agar, stored at 4 °C and sub-cultured at regular intervals (Ortiz-Zamora *et al.*, 2009).

Microscopic observation of the isolated microorganisms was carried out under methylene blue staining. The selected yeasts isolates were evaluated according to the colonial morphology proposed by De Bece, 1956. Yeasts were cryopreserved at -70 °C for further analysis.

Preculture, culture conditions and selection of yeasts

The pre-culture was carried out in a 250 mL Erlenmeyer flask with 50 mL liquid mineral medium containing glucose. After inoculation, the Erlenmeyer flask was incubated at 30 °C for 12 h, and stirred at 150 rpm. Once the yeast collection was obtained, its growth was evaluated in a minimum culture medium containing 0.2 % of $(\text{NH}_4)_2\text{SO}_4$, 0.5 % KH_2PO_4 , 0.04 % $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ and 0.1 % yeast extract, supplemented with 5 % glucose (p/v) as carbon source (Ortiz-Zamora *et al.*, 2009). Isolates were incubated at 30 °C and 150 rpm, pH was adjusted to 4.5. The inoculation was 3×10^6 viable cells/mL. We selected those yeasts that showed the highest growth after 48 h of incubation.

Molecular identification of yeasts

Yeast genomic DNA was extracted using DNAzol (DNAzol®, Invitrogen Cat. No. 10503027, Cincinnati, OH, USA), following the manufacturer's recommendations. Genomic DNA was suspended in 30 µL of ultrapure water. For DNA amplification of the complete internal transcribed sequences (ITS) of the rDNA region (its1-5.8SrDNA-its2) we used the primer sets ITS-1 (5'-TCCGTAGGTGAACCTGCGG-3') and ITS4 (5'-TCCTCCGCTTATTGATATGC-3') (White *et al.* 1990). PCR was conducted in a reaction volume of 25.0 µL that included: 17.65 µL of ultrapure water, 2.5 µL of buffer, 0.75 µL of 50 µM MgCl_2 , 1.0 µL of each primer (10 µM), 1 µL 10 mM dNTP mix, 0.1 µL (1 U) of Taq platinum DNA polymerase (Invitrogen, USA), and 1.0 µL of template DNA (10 ng). PCR was performed using the following conditions: an initial denaturing step at 94 °C for 5 min; subsequently, 30 cycles consisting of 30 s at 94 °C followed by 30 s at 60 °C for annealing and 30 s at 72 °C for extension; and a final extension step of 5 min at 72 °C. PCR products were purified using the QIAquick PCR purification Kit (Qiagen®, Cat. No. 28106, Germantown, MD, USA) and sequenced bi-directionally. Sequences were compared in the Genbank database using the BLAST-N software and the Mega-Blast algorithm (NCBI-National Center for Biotechnology Information). The sequences obtained were deposited at the GenBank under accession numbers MK630208-MK630212.

Effect of carbon source (glucose and xylose)

The yeasts selected were evaluated in their ability to grow in glucose and xylose as a carbon source. Fermentations were performed in a basal medium containing (g/L): 1 yeast extract, and mineral salts (g/L): 8.0 KH_2PO_4 , 5.0 $(\text{NH}_4)_2\text{SO}_4$ and 1.0 $\text{MgSO}_4 \cdot 7\text{H}_2\text{O}$ (Ortiz *et al.*, 2009). Three culture media supplements were evaluated: glucose (100 g/L), xylose (50 g/L) and a glucose-xylose mixture (50 g/L, ratio 1:1) for the five yeast selected. The fermentations were carried out in 250 mL Erlenmeyer flask with 50 mL of culture medium. The inoculation was 3×10^6 viable cells/mL. The temperature incubation was 30 °C and agitation speed was regulated at 250 rpm at pH 4.5. The fermentation was monitored every 5 h.

Obtaining acid hydrolysates from agroindustrial residues

The agroindustrial residues (corn stover, wheat straw and mango residues) were submitted to an acid pretreatment to release fermentable sugars; the pretreatment conditions were optimized in previous studies of the workgroup. Corn stover, wheat straw and mango residues were washed and dried at 60 °C for 48 h, then the dry biomass was ground and sieved to a particle size of 1 mm (Sieve No18, ASTM Standard). Corn stover and wheat straw were pretreated with 1 % H_2SO_4 (v/v), liquid-solid ratio (RLS) 10:1 and 45 min reaction at 121 °C (Sumphanwanich *et al.*, 2008). After pretreatment, the sample was filtered, separating the solid phase from liquid phase (acid hydrolysates) and kept for further analysis. The acid hydrolysate was adjusted to pH 5 with 10 % KOH (w/v). Obtained sugars were used as a carbon source for alcoholic fermentation. On the other hand, the acid pretreatment of the mango peel-seed mixture was carried out using 2 % H_2SO_4 (v/v), RLS 10:1 and 30 min of reaction at 121 °C. Similarly, the liquid obtained was used as a carbon source in the alcoholic fermentation. The concentration of reducing sugar was assayed by 3, 5-dinitrosalicylic (DNS) method (Miller, 1959).

Fermentation of acid hydrolysates of agroindustrial residues

For ethanol production, culture media were elaborated using the reducing sugar obtained from the acid hydrolysate of each of the agroindustrial residues as a carbon source. The culture media were supplemented with yeast extract as a source of nitrogen and mineral salts, adjusting the pH to 4.5 (Ortiz-Zamora *et al.*, 2009).

The fermentations were carried out in 250 mL Erlenmeyer flasks with 50 mL of culture medium at 30 °C and 150 rpm. The yeasts were inoculated at a concentration of 6×10^6 viable cells/mL. Culture samples were taken through the fermentation time, and we quantified yeast growth, substrate consumption and ethanol production.

Analytical methods

Yeast growth was followed by measuring the optical density (DO) in culture media (620 nm) using a spectrophotometer UV-Vis (Thermo Scientific, Waltham, MA, USA), and these measurements were correlated to cell dry weight. Cell number was counted under the microscope, using a Thoma cell counting chamber. Viability percentage was obtained using the methylene blue staining method (Lange *et al.*, 1993).

The reducing sugar concentration was determined using the 3,5-dinitrosalicylic acid (DNS) method (Miller, 1959). The concentrations of glucose, xylose, acetic acid, xylitol, ethanol, HMF, and furfural were measured by HPLC (Waters 2414) with a Shodex SH1011 column (Shodex, New York, NY, USA). The column was maintained at 55 °C, and the mobile phase was H_2SO_4 5 mM with a flow rate of 0.6 mL/min. All samples were filtered (0.45 µm membrane) and injected (20 µL) in refraction index detector (Waters 2414, Milford, MA, USA) equipped with automatic sampler.

Statistical analysis

All experiments in this study were performed in triplicate. Results were analyzed by Design Expert and Tukey's test to obtain a detailed comparison between the different treatments. All assays were run with a 95 % level of confidence.

RESULTS AND DISCUSSION

Yeast isolation and selection

A collection of 161 microorganisms isolated from sugarcane molasses, pineapple peels, and corn stover was generated. Colonial morphology confirmation on each of the isolates agreed with that of yeasts. The 161 yeasts were grown in a minimal medium with 5 % glucose (w/v). Only five yeast isolates showed OD values (620 nm) above 1, while 97 % of them showed between 0.1 to 0.8 OD at 48 h of incubation (Table 1).

Table 1. Yeast selection from different substrates (cane molasses, pineapple peel and corn stover).

Tabla 1. Selección de levaduras a partir de diferentes sustratos (melaza de caña, cáscara de piña y rastrojo de maíz).

Microorganism number	Biomass (DO 620 nm)	Percent (%)
95	0.0-0.2	59
46	0.2-0.4	29
13	0.4-0.6	8
2	0.6-0.8	1
5	0.8-1.0	3

Molecular identification of selected yeasts

The selected yeast isolates were CBE 002, 012, 024, obtained from pineapple peel samples, as well as CBE 043 and 159 from sugarcane molasses. The obtained sequences contained the partial 18S rDNA-ITS1-5.8S-ITS2-28S rDNA region of the five isolates. BLAST-N analysis revealed that sequences from the amplified rDNA region of isolates shared 100 % of identity with sequences of *Candida intermedia* (KX981200.1; isolate CBE 002; 389 nt), *Wickerhamomyces anomalus* (MG241527.1; isolates CBE 012 and 024; 617 nt), and *C. parapsilosis* (MK268154.1; isolates CBE 043 and 159; 520 nt), identifying the isolates as belonging to these species (Table 2).

A large amount of research has been carried out in recent years to genetically modify the *S. cerevisiae* model microorganism for the efficient use of xylose and arabinose (Subtil and Boles, 2011; Vilela *et al.*, 2015; Wang *et al.*, 2017; Kobayashi *et al.*, 2018), as well as to increase the resistance to inhibitors (Smith *et al.*, 2014; Inokuma *et al.*, 2017; Wu *et al.*, 2017). However, there is little emphasis on microorganisms that are able to naturally metabolize pentoses, and even more in those that are able to ferment xylose into ethanol. Bioethanol is the main focus of the lignocellulosic biomass conversion, and to obtain fermentable sugars requires the

Table 2. Molecular identification of isolated yeasts by the rDNA ITS region sequence comparison using the Nucleotide BLAST program (BLAST-N).

Tabla 2. Identificación molecular de las levaduras aisladas comparando las secuencias de la región ITS del ADNr usando el programa Nucleotide BLAST (BLAST-N).

Strain	Sequence Length ^a (bp)	Closest relative	Homology to ^b	Identity ^c (%)
CBE002	389	<i>Candida intermedia</i>	KX981200.1	100
CBE012	617	<i>Wickerhamomyces anomalus</i>	MG241527.1	100
CBE024	617	<i>Wickerhamomyces anomalus</i>	MG241527.1	100
CBE043	520	<i>Candida parapsilosis</i>	MK268154.1	100
CBE159	520	<i>Candida parapsilosis</i>	MK268154.1	100

^a Size in base pairs (bp) of the ITS rDNA region (18S rRNA partial, ITS1 complete, 5.8S rRNA complete, ITS2 complete, 18S rRNA partial) of the strains amplified with the universal primers ITS1 and ITS4.

^b Sequence with highest homology to our isolates

^c Percentage of identical nucleotides in the sequence obtained from the ITS rDNA region and the sequence of the closest relative found in the GenBank database.

hydrolysis of cellulose and hemicellulose. The study of yeasts that are capable of using pentoses, mainly xylose, becomes relevant (Bellasio *et al.*, 2015). Yeast members of the *Candida* genus are widely reported as a xylose fermenter (Schirmer-Michel *et al.*, 2008; Martins *et al.*, 2018; Pérez-Cadena *et al.*, 2018; Shariq and Sohail, 2018), as well as yeasts of the *Pichia*, *Kluyveromyces* (Mussatto *et al.*, 2012) and *Wickerhamomyces* (Bazoti *et al.*, 2017) genera.

Effect of carbon source (glucose and xylose)

Several types of sugars are present in the lignocellulosic biomass, so the economic profitability of ethanol production depends on the use of the maximum amount of sugars (Dubey *et al.*, 2016). Assays were carried out to measure the growth capacity and sugar consumption of the selected isolates (*C. intermedia* CBE002, *W. anomalus* CBE012, and CBE024, *C. parapsilosis* CBE043, and CBE159) in glucose (100 g/L) and xylose (50 g/L), two of the main sugars released during biomass pretreatment. All isolates were able to metabolize glucose as a carbon source. *Candida intermedia* CBE002 was the one that showed the highest growth at 56 h of incubation, whereas *C. parapsilosis* CBE159, *W. anomalus* CBE012, and CBE024 showed a similar growth, reaching a biomass production of 6 g/L, 50% less than the growth reached by *C. intermedia* CBE002 (Figure 1A). The maximum specific growth rates of *C. intermedia* CBE002 were 0.15 h⁻¹ in glucose medium and 0.12 h⁻¹ in xylose medium, showing that growth in glucose was faster than in xylose. The growth specific rate in the other evaluated strain was 2-fold lower ($\mu_{\max} = 0.06$ h⁻¹) than for *C. intermedia* CBE002 in xylose medium (Table 3). Whereas in glucose medium was slightly lower ($\mu_{\max} = 0.12 - 0.11$ h⁻¹). With regards to substrate consumption, *C. intermedia* CBE002 and *C. parapsilosis* CBE159

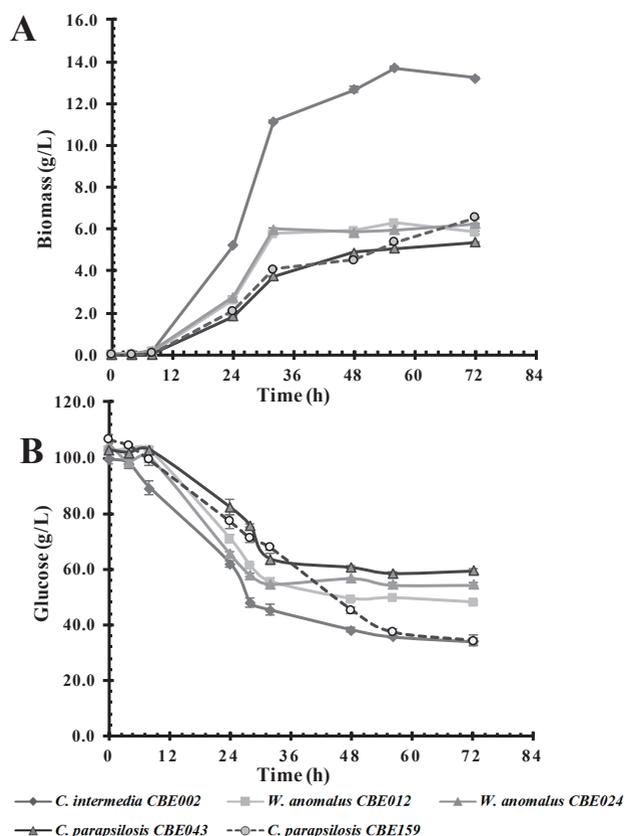


Figure 1. Effect of carbon source on biomass production (A) and glucose consumption (B) in a basal medium by the five selected native yeast strains. **Figura 1.** Efecto de la fuente de carbono en la producción de biomasa (A) y el consumo de glucosa (B) en un medio basal por las cinco cepas de levaduras nativas seleccionadas.

strains consumed 65-70 % of glucose (Figure 1B), with *C. intermedia* CBE002 generating a higher biomass yield, 0.21 g/g of consumed glucose (Table 3). Even when glucose is a carbon source that is easy to metabolize for most yeasts, the five strains evaluated did not consume the substrate in its entirety after 72 h of incubation.

Similarly, yeasts were able to grow in the basal culture medium containing xylose as a carbon source, showing a

slower lag or adaptation phase (24 h) in comparison with the medium which contained glucose, at 8 h (Figure 2). *Candida intermedia* CBE002 showed a higher biomass yield (0.35 g/g of xylose), and reached a 9.71 g/L biomass at 72 h of incubation, twice the growth observed in the other selected strains (Table 3), similar to the results reported by Martins *et al.* (2018). The authors isolated thirty yeasts which were capable of consuming xylose as a carbon source; finding that *Pichia guilliermondii* G1.2 and G4.2 have the maximum biomass yield (0.3 g biomass/g xylose). However, we obtained the highest biomass productivity (0.13 g/L.h vs 0.09 g/L.h).

On the other hand, assays conducted in a culture medium containing a mixture of glucose-xylose (50 g/L) in a 1:1 ratio; where *C. intermedia* CBE002 showed the greatest growth, reaching a biomass of 13 g/L after 72 h of incubation, followed by *C. parapsilosis* CBE043 and CBE159, both with similar growth profiles, reaching 7.5 g/L (Figure 3). *Candida intermedia* CBE002 was able to consume 80 % of the substrate, whereas the rest of the yeasts metabolized about 60 % of the substrate. Yeasts such as *Pachysolen tannophilus*, *Pichia stipitis*, *C. tropicalis*, and *C. shehatae* in their native state are not able to simultaneously metabolize pentoses and hexoses, as they show a preference for glucose over xylose. This is due to a repression mechanism which prevents the use of other carbon sources when glucose is available (Gancedo, 1998; Selim *et al.*, 2018). This preference for glucose was observed in *C. parapsilosis* and *W. anomalous* isolated in this study, as opposed to that observed in *C. intermedia* CBE002, as this strain consumed both sugars at 72 h of incubation, i.e. it was able to metabolize xylose even in the presence of glucose, a desirable characteristic for bioethanol production from lignocellulosic biomass.

Xylose catabolism occurs by three different metabolic routes in microorganisms. Most yeasts, excluding *S. cerevisiae*, uses the oxide-reductive route that involves two reactions. The first involves xylose reduction to xylitol by a NAD(P) H-dependent xylose reductase, secondly xylitol is oxidized to 5-xylulose by a NADP⁺-dependent xylitol dehydrogenase. Afterwards, 5-xylulose is phosphorylated to 5P-xylulose, which

Table 3. Effect of carbon source on maximum biomass (X_{max}), specific growth rate (μ_{max}), yield ($Y_{x/s}$) and substrate consumption in five selected native yeasts.

Tabla 3. Efecto de la fuente de carbono en la biomasa máxima (X_{max}), tasa específica de crecimiento (μ_{max}), rendimiento ($Y_{x/s}$) y consumo de sustrato en las cinco levaduras nativas seleccionadas.

Strain	Glucose (100 g/L)				Xylose (50 g/L)			
	Substrate consumption		Biomass		Substrate consumption		Biomass	
	S_{glu} (g/L)	X_{max} (g/L)	μ_{max} (h ⁻¹)	$Y_{x/s}$ (g/g)	S_{xyl} (g/L)	X_{max} (g/L)	μ_{max} (h ⁻¹)	$Y_{x/s}$ (g/g)
<i>C. intermedia</i> CBE002	65.52	13.70	0.150	0.21	27.58	9.71	0.125	0.35
<i>W. anomalous</i> CBE012	54.66	6.28	0.123	0.11	20.83	4.64	0.069	0.22
<i>W. anomalous</i> CBE024	50.36	6.25	0.123	0.12	22.82	4.12	0.063	0.18
<i>C. parapsilosis</i> CBE043	43.50	5.38	0.115	0.12	24.32	4.22	0.066	0.17
<i>C. parapsilosis</i> CBE159	72.35	6.55	0.115	0.09	26.07	4.26	0.060	0.16

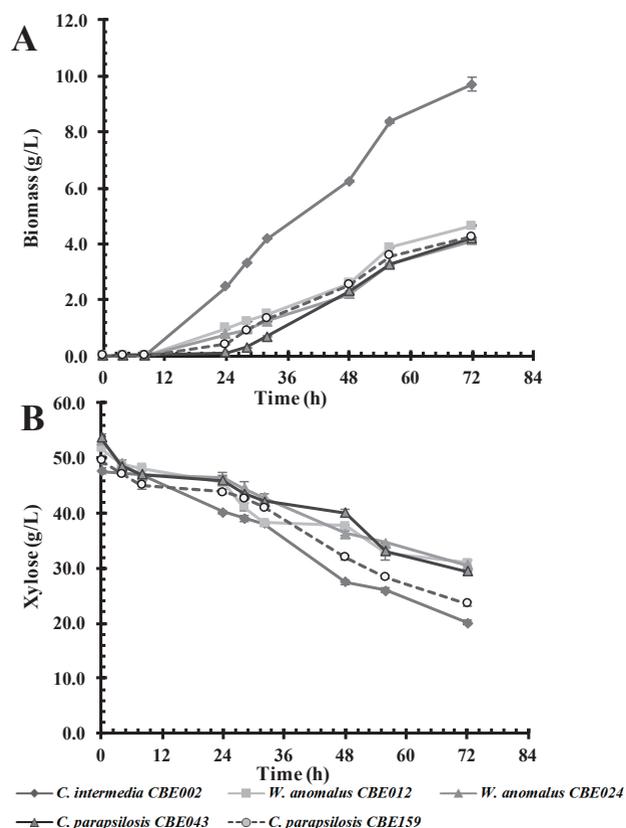


Figure 2. Effect of carbon source on biomass production (A) and xylose consumption (B) in a basal medium by the five selected native yeast strains. **Figura 2.** Efecto de la fuente de carbono en la producción de biomasa (A) y el consumo de xilosa (B) en un medio basal por las cinco cepas de levaduras nativas seleccionadas.

will be metabolized by the pentose phosphate route and glycolysis, as it occurs in the other metabolic routes (Moysés *et al.*, 2016; Kwak and Jin, 2017). *Pichia stipitis* is capable of metabolizing xylose; however, there are restrictions when taking the substrate from the medium; the same occurs with *S. cerevisiae*, as it has a natural system of non-specific hexose transportation, which shows a low affinity for xylose. However, *C. intermedia* can grow well in a medium with xylose, as it has a high capacity to transport hexoses and pentoses by means of high and low-affinity transporters, through a facilitated diffusion mechanism which does not require high amounts of energy for substrate uptake, especially under scarce ATP production, and low oxygen conditions (Leandro *et al.*, 2006). In this study, the most efficient strain in glucose and xylose assimilation, *Candida intermedia* CBE002, was selected to carry out fermentation assays from acid hydrolysates of different agroindustrial residues. Species members of the *Candida* genus have been reported as capable of fermenting xylose, possessing a xylose transportation system of high affinity, being tolerant to inhibitors, and producing ethanol from xylose (Gárdonyi *et al.*, 2003). This suggest *C. intermedia* CBE002 is a promising strain for the use of sugars released from lignocellulosic biomass hydrolysis in ethanol production, as well as for the isolation of genes involved in the use of xylose as a carbon source.

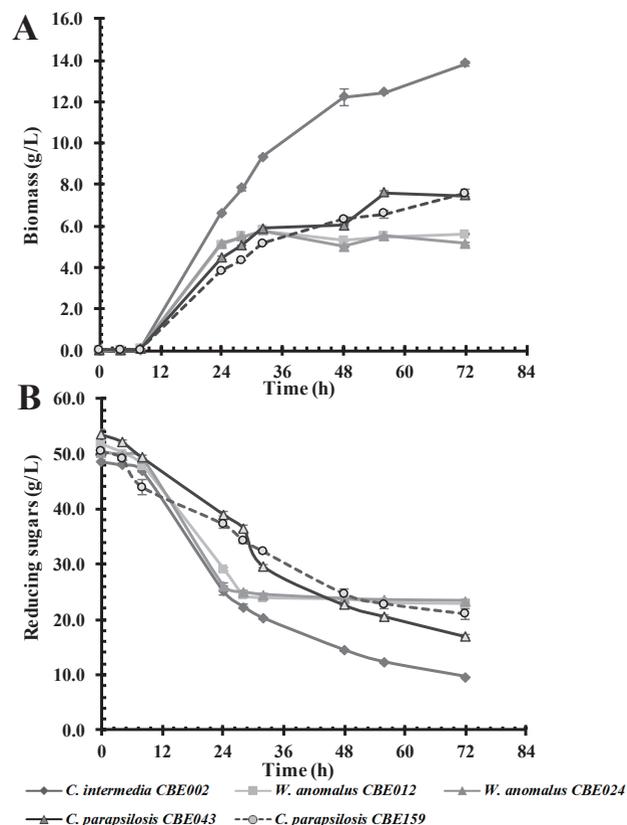


Figure 3. Effect of carbon source on biomass production (A) and consumption of a 1:1 mixture of glucose:xylose (B) in a basal medium by the five selected native yeast strains.

Figura 3. Efecto de la fuente de carbono en la producción de biomasa (A) y el consumo de una mezcla de glucosa: xilosa, relación 1:1 (B) en un medio basal por las cinco cepas de levaduras nativas seleccionadas.

Fermentation of acid hydrolysates of agroindustrial residues

Fermentation assays were carried out using *C. intermedia* CBE002 in culture media containing sugars obtained from the acid hydrolysis of corn stover and wheat straw, and mango peel-seed residues. The liquid fraction collected after pretreatment with sulfuric acid of the various biomasses was used. Fermentation of the acid hydrolysates of corn stover was followed through time evaluating substrate consumption, biomass and ethanol production (Figure 4A). The culture medium with corn stover acid hydrolysates contained 26.4 g/L of total sugars, of which 51.5 % (13.6 g/L) is glucose, and 22.48 % (5.93 g/L) xylose. The biomass production was 11.4 g/L, depleting the two main carbon sources after 48 h fermentation, with a residual glucose and xylose concentration of 1.38 and 0.64 g/L, respectively. This strain consumed 17.62 g/L of total sugars, which belonged to glucose and xylose, so it was unable to metabolize other sugars present in the culture medium. As for ethanol production, the strain had an ethanol yield of 0.31 g/g of sugar consumed, reaching a 5.32 g/L concentration at a 24 h fermentation, obtaining a 0.22 g/L·h volumetric productivity, with a 60 % metabolic process efficiency (Table 4). The kinetic profile shows an ethanol

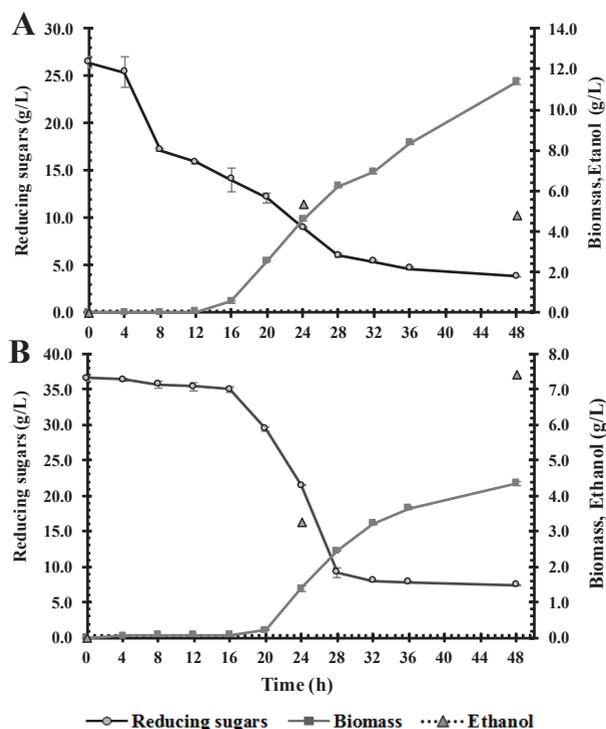


Figure 4. Kinetic profiles of biomass, substrate consumption and ethanol production of *C. intermedia* CBE002 in acid hydrolysates of corn stover (A) and mango seed-peel (B).

Figura 4. Perfil cinético de biomasa, consumo de sustrato y producción de etanol de *C. intermedia* CBE002 en hidrolizados ácidos de rastrojo de maíz (A) y cáscara-semilla de mango (B).

Table 4. Ethanol production and kinetic parameters by *C. intermedia* CBE002 in acid hydrolysates of corn stover, mango residues and wheat straw as carbon source.

Tabla 4. Producción de etanol y parámetros cinéticos por *C. intermedia* CBE002 en hidrolizados ácidos de rastrojo de maíz, residuos de mago y rastrojo de trigo como fuente de carbono.

Parameters	Corn stover	Mango (seed-peel)	Wheat straw
Growth specific rate $-\mu_{max}$ (h^{-1})	0.28	0.26	0
Sugar consumed (g/L)	17.62	29.17	0
Production (g/L)	5.32	7.42	0
Yield- $Y_{EtOH/S}$ (g/g)	0.31	0.26	0
Volumetric productivity- Q_{EtOH} (g/L·h)	0.22	0.15	0
Conversion efficiency- η (%) ^a	60.00	51.00	0

^a Theoretical yield for ethanol production defined at 0.51 g/g of substrate

concentration of 4.78 g/L at 48 h fermentation, a lower concentration than the one quantified at 24 h. Regardless of the carbon source used, yeasts fermenting xylose require oxygen for growth, and do not produce enough ATP. Under aerobic conditions, even in the presence of xylose, yeasts use the ethanol produced as a carbon source to continue producing cell mass, CO₂, and acetic acid. In this manner, ethanol production tends to first increase, followed by a decrease, and an increase in biomass yields (Rastogi and Shrivastava, 2017),

which explains the behavior of *C. intermedia* CBE002, a strain that is capable of using ethanol as a carbon source, once the main sources have been depleted.

Fermentation of the acid hydrolysates of mango peel-seed residues was followed by a kinetic profile of substrate consumption, biomass and ethanol production (Figure 4B). The acid hydrolysate culture medium of the mango peel and seed mixture contained 33.57 g/L of total sugars, of which 48.98 % (17.91 g/L) is glucose, and 17.91 % (6.23 g/L) xylose. *Candida intermedia* CBE002 was able to metabolize both carbon sources, leaving 1.82 and 1.63 g/L of residual glucose and xylose, respectively, consuming 79.76 % of total sugars. Yeast growth was lower than that observed in the corn stover acid hydrolysate, with a biomass concentration of 4.34 g/L at 48 h fermentation. In addition, a lower ethanol yield (0.26 g/g) was obtained, with a 0.15 g/L·h productivity and a 51 % process metabolic efficiency (Table 4). In accordance with the observations made in the kinetic profile, the lag phase is slower than in the acid hydrolysate of maize stubble, and there is no decrease in ethanol production at 48 h fermentation. This could be due to the higher sugar concentration in the culture medium, since a high sugar concentration causes a steady fermentation rate, in addition that the carbon source was not completely depleted (Mohd Azhar *et al.*, 2017). Similarly, small xylitol traces are detected (data not showed), which may explain the lower ethanol yield, since it is necessary to oxidize xylitol to increase ethanol production in the metabolic route of xylose (Selim *et al.*, 2018).

In both kinetic profiles (Figure 4) low ethanol yields (as compared to the theoretical ethanol yield of 0.51 g ethanol/g of substrate) and a lag or adaptation phase from 16 to 20 h were observed. This may be due to the fact that during lignocellulosic biomass pretreatment not only monomeric sugars are released, but also other compounds such as organic acids, furfuraldehydes (furfural and 5-hydroxymethyl furfural) and phenolic derivatives of lignin hydrolysis. Even when these compounds are found in small concentrations, they can inhibit the metabolism, extend the lag phase, damage cell membranes, and acidify the cytoplasm, reducing in this manner the ethanol yield and productivity (Moysés *et al.*, 2016).

In addition, the fermentation of wheat straw acid hydrolysate was carried out. This contained 30.63 g/L of total sugars, where 54.04 % was glucose, and 30.54 % xylose. Although the culture medium had a carbon source available, *C. intermedia* CBE002 was unable to grow in this culture medium (data not shown). There are several factors inhibiting growth, as it was mentioned before, toxicity of some chemicals released during acid pretreatment can cause growth and cell production inhibition. In the acid hydrolysate of wheat straw, we detected a 1.4 g/L concentration of acetic acid, a by-product of hemicellulose deacetylation, a chemical compound not detected in acid hydrolysates of corn stover and mango peel-seed residues, which suggests that *C. intermedia* CBE002 is inhibited at this acetic acid concentration. The acetic acid from hemicellulose hydrolysis is relatively abundant

with regards to other weak acids derived from lignocellulose, and has cytotoxic effects on yeast cells at high concentrations (Keating *et al.*, 2006). In order to use this lignocellulosic substrate, further studies are required on acid pretreatment conditions and detoxification of the hydrolysates obtained.

Several studies have been carried out on bioethanol production from lignocellulosic biomass using yeast strains of the *Candida* genus. Moreno *et al.* (2019) evaluated fermentation by *C. intermedia* CBS 141442 strain of wheat stubble hydrolysates at different percentages in the culture medium, obtaining ethanol yields between 0.27 and 0.29 g/g. These ethanol yields are lower than those obtained in this study for the acid hydrolysate of maize stover (0.31 g/g) and similar to those obtained for mango peel-seed residues for *C. intermedia* CBE002 yeast. Similarly, they showed that by increasing the acid hydrolysate concentration of wheat stubble in the culture medium (50 %), *C. intermedia* CBS 141442 was completely inhibited in fermentation. In addition, *C. pseudointermedia* and *Wickerhamomyces* sp. were able to ferment sugarcane bagasse hydrolysates without detoxification, obtaining ethanol concentrations of 11 g/L at a 72 h fermentation, with a 0.15 g/L.h productivity (Bazoti *et al.*, 2017). This is a lower value than that reported for corn stover (0.22 g/L.h), and similar to that obtained in mango peel-seed residues in this study.

Mussatto *et al.* (2012) carried out fermentations in acid hydrolysates of coffee industry wastes as raw materials (coffee silverskin: CS and spent coffee grounds: SCG) for ethanol production using *S. cerevisiae*, *P. stipitis*, and *Kluyveromyces fragilis*. *Saccharomyces cerevisiae* and *P. stipitis* showed the same ethanol yield (0.26 g/g). However, ethanol productivity (0.49 g/L.h) was higher for *S. cerevisiae*, suggesting that this strain had greater ability for ethanol production from sugar present in SCG hydrolysate (glucose, mannose, galactose and arabinose). Whereas that for CS hydrolysates, *P. stipitis* showed the faster and highest sugar consumption. This behavior may be related to the composition of culture medium. CS hydrolysate contains xylose (20 %), sugar that is not present in SCG hydrolysates, and only is metabolized for *P. stipitis*. The ethanol yield and productivity were low (0.11 and 0.04 g/L.h, respectively) compared to SCG hydrolysate. These results are thrice lower than those obtained in our work with *C. intermedia* CBE002 in acid hydrolysates of corn stover and mango peel-seed residues.

Candida intermedia CBE002 shows desirable characteristics for the bioethanol production process from lignocellulosic biomass, as this strain is able to metabolize glucose and xylose simultaneously during fermentation. Also, it produces ethanol from agroindustrial wastes, mostly in the acid hydrolysate of corn stover, this being a promising lignocellulosic substrate for bioethanol production on an industrial scale in northern Mexico. In addition, it is able to produce bioethanol from acid hydrolysates of mango by-products, a poorly studied raw material with great potential to be used in biorefineries. Due to the reported characteristics of CBE002, more in-depth studies are needed to understand the physiological

and genetic importance of yeasts capable of fermenting xylose, which could serve as a gene reservoir for genetic modification of other microorganisms that do not have these characteristics, as well as helping the development of optimal biomass conversion processes, and establishing more cost-effective second-generation bioethanol production processes.

CONCLUSIONS

Five yeasts capable of metabolizing glucose and xylose were isolated from agroindustrial residues, molecularly identified and evaluated in their ability to grow in glucose and xylose as carbon source. *C. intermedia* CBE002 was the most promising strain for use in the fermentation of sugars obtained from lignocellulosic biomass degradation, as it is able to metabolize five and six-carbon sugars simultaneously, a desirable and rare characteristic in other yeast strains. In addition, *C. intermedia* CBE002 was able to produce ethanol from acid hydrolysates of corn stover and mango peel-seed. The kinetic parameters determined to obtain the best results with corn stover as carbon source: ethanol yield ($Y_{\text{EtOH/s}}$) of 0.31 g/g, ethanol productivity (Q_{EtOH}) 0.13 g/L.h, and metabolic efficiency of 60 %, making it an attractive strain to be used in second-generation bioethanol production from these agroindustrial residues, as it can ferment sugars from hemicellulose hydrolysis, achieving a more cost-effective production process.

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